

EASYWEED

PU HTV with adhesive polyester backing suitable for multilayer applications. EasyWeed is REACH Compliment and certified Öko-Tex® Standard 100 Class I and is perfect for use on childrens wear. Suitable for application onto cotton, polyester and poly/cotton blends.



Cutter Settings

Cricut: Blade: Standard Setting: Iron-on Silhouette Cameo: Blade: Standard, 3 Material: Heat Transfer, Smooth Speed: 8 Force: 6	Scan N Cut: Blade: Standard, 2 Cut Speed: 1 Cut Pressure: 1 Roland GS/GX-24: Blade: 45° Gram Force: 80-90 Offset: .250 Speed: 25-50 cm/s	Graphtec: Blade: 45° Gram Force: 8-9 Tool: CB09U+0 Speed: 30 cm/s MH, SC2, LP3, and Titan 1: Blade: 45°/60° Gram Force: 80-85 Speed: 300mm/s *Blade Advancing Varies	Titan 2 & 3: Blade: 45°/60° Gram Force: 60-65 Speed: 300mm/s *Blade Advancing Varies
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Heat Press

- Vinyl Cutter/Plotter Settings: Blade: new at 45°
 Minimum required pressure: 60gf
1. Mirror cut the material
 2. Weed the exceeding material (for a quick and easier weeding, we suggest to place the cut material for a few seconds on a warm surface such as the plates, 60-70°C)
 3. Place the material on the garment with its polyester backing
 4. Heat apply
 5. Remove the support warm or cold

Due to the many different base materials available on the market, these heat transfer instructions are given as a guideline only.



Iron

- Vinyl Cutter/Plotter Settings: Blade: new at 45°
 Minimum required pressure: 60gf
1. Mirror cut the material
 2. Weed the exceeding material
 3. Set iron dial between Cotton and Linen
 4. Cover design with kraft paper or non-stick cover sheet
 5. Place on flat, hard surface (ironing board not recommended)
 6. Press iron with medium/firm pressure (do not slide iron)
 7. Press each section of design for 10-15 seconds
 8. If areas of design lift after application, replace cover sheet and re-press for 5-10 seconds
 10. Peel carrier hot or cold
- *tests recommended

Due to the many different base materials available on the market, these heat transfer instructions are given as a guideline only.

Washing & Care guidelines:



Wait 24 hours after heat transfer before washing. Do not use bleach or other aggressive chemical agents. Do not dry clean. Can be tumble dried.